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2017年3月版
2017年3月第一次印刷

INDUSTRIAL SEWING MACHINE

象王牌工業用皮革縫紉機

WON DOMESTIC AND FOREIGN PATENTS

榮獲國內外多項專利



偉鎔縫機 1986 · 台北



象王
JUMBO
KING

INDUSTRIAL SEWING
MACHINE
工業用 皮革縫紉機

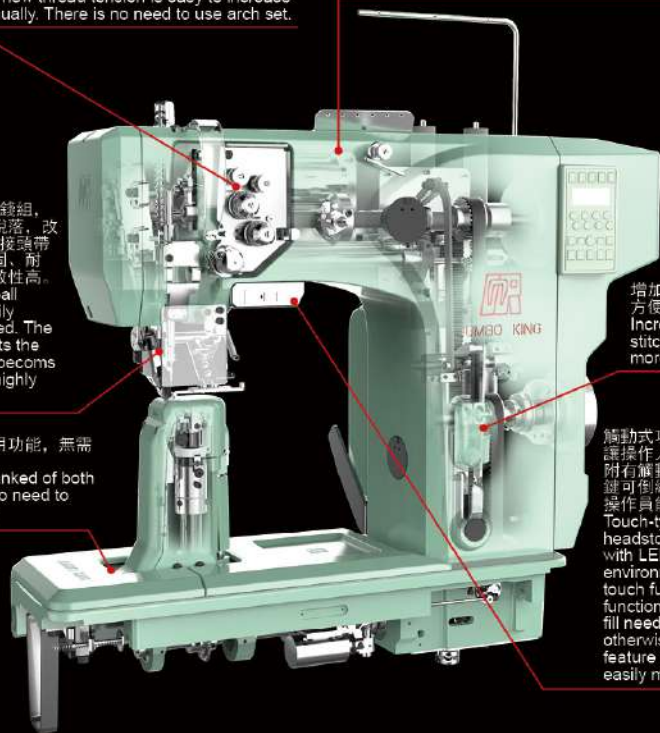
專利
PATENT

新型沙拉組專利：增加手動就能輕鬆將沙拉彈開，即可拉線，不需使用腳弓組。
New patented thread tension design :
The new thread tension is easy to increase manually. There is no need to use arch set.

車頭一體成型，電腦加工，規格準確，內皮帶不易損壞。
The headstock of machine integrated with computer processing has exact specification and durable inner strap.

新型輪軸組：舊款輪軸組，滾珠設計容易裂開脫落，改以新型輪軸組，萬向接頭帶動，輪軸較為堅固、耐用、不易損壞，靈敏度高。
New roller set the ball of old roller set easily cracked and dropped. The new roller set adopts the universal joint and becomes more durable and highly sensitive.

安裝平行或斜台兩用功能，無需另外加購斜台。
Install parallel or banked of both function, which is no need to purchase the inrun.



增加手動倒縫，讓操作者更加方便使用。
Increase the manual reverse stitching, make the operator more convenient to use.

觸動式功能鍵：車頭上附有LED燈，讓操作人員操作起來更加明亮，另附有觸動式功能鍵專利品，此功能鍵可倒縫、補針及解除之功能，讓操作人員能輕鬆簡易做調整。
Touch-type function key: the headstock of machine is equipped with LED lights providing a brighter environment for operators. With touch function keys patents, this function key with reverse stitching, fill needle and release the function, otherwise adjust the speed of the feature that allows the operator to easily make adjustments.

產品型號解析

WR-983-MX2BTSEF

象王牌/工業用皮革縫紉機
JUMBO KING
羅拉車
Roller sewing machine
機型號
Model
單/雙針
Single/Double Needle

自動抬壓腳
Automatic up foot lifter
針送
Needle feed
短綫(S:12mm S3:3mm)
Short thrum
切縫
Trimming
倒縫
Backtracking
大旋梭(大大差)
Large hook
上置驅
Upper-drive motor

SEWING MACHINE

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WR-983M

單針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀&自動倒縫&大旋梭及自動抬壓腳功能)
Single Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
(THREAD TRIMMER WITH SHORT THRUM & BACKTRACKING &
LARGE HOOK & FOOT LIFTER AVAILABLE)



特點 / FEATURES

搭配ISM馬達可透過WiFi連結設備將針車運轉針數、切線次數、運行時間等數據上傳，讓使用者擁有大數據，能了解機器使用概況，並可計算工件完成數，以增加生產效率，當控制箱出現異常訊息第一時間回傳至管理頁面，保障使用者安全。
操作盒位置變更，以便操作者使用。
馬達控制器安裝於機台後側，安裝及操作更便捷。
倒縫功能變更為按鈕式，可輕鬆倒縫，以便操作者使用。

With ISM motor can be linked through the WiFi equipment, it can upload the needle numbers, cutting times, operations period, so users have big data, can understand the machine usage profile, and calculate the quantities to increase production efficiency. When the control box appears abnormal message, it can send back to the management page to protect the user security in time.
The position of the control box can be changed by the operator.
The motor controller is installed on the back side of the machine and it is easy to install and operate.
The backtracking function is changed to button type, it can be easily stitched for use by the operator.



用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.

WR-984M

雙針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀&自動倒縫&大旋梭及自動抬壓腳功能)
Double Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
(THREAD TRIMMER WITH SHORT THRUM & BACKTRACKING &
LARGE HOOK & FOOT LIFTER AVAILABLE)



特點 / FEATURES

搭配ISM馬達可透過WiFi連結設備將針車運轉針數、切線次數、運行時間等數據上傳，讓使用者擁有大數據，能了解機器使用概況，並可計算工件完成數，以增加生產效率，當控制箱出現異常訊息第一時間回傳至管理頁面，保障使用者安全。
操作盒位置變更，以便操作者使用。
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The position of the control box can be changed by the operator.
The motor controller is installed on the back side of the machine and it is easy to install and operate.
The backtracking function is changed to button type, it can be easily stitched for use by the operator.



用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.

Model	Max sewing speed (S.P.M)	Needle	Max. stitch length	Needle feed	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
983-M	2500	DPx5	7.0mm	•				
983-MTS	2500	DPx5	7.0mm	•			•	
983-MBTSE	2500	DPx5	7.0mm	•		•	•	
983-MBTSEF	2500	DPx5	7.0mm	•		•	•	•
983-MX2	2500	DPx5	7.0mm	•	•			
983-MX2TS	2500	DPx5	7.0mm	•	•		•	
983-MX2BTSE	2500	DPx5	7.0mm	•	•	•	•	
983-MX2BTSEF	2500	DPx5	7.0mm	•	•	•	•	•

Model	Max sewing speed (S.P.M)	Needle	Max. stitch length	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
984-M	2500	DPx5	4.0mm				
984-MTS	2500	DPx5	4.0mm			•	
984-MBTS	2500	DPx5	4.0mm		•	•	
984-MBTSEF	2500	DPx5	4.0mm		•	•	•
984-MX2	2500	DPx5	4.0mm	•			
984-MX2TS	2500	DPx5	4.0mm	•		•	
984-MX2BTSE	2500	DPx5	4.0mm	•	•	•	
984-MX2BTSEF	2500	DPx5	4.0mm	•	•	•	•

WR-981M

單針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀&自動倒縫&大旋梭及自動抬壓腳功能)
Single Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
(THREAD TRIMMER WITH SHORT THRUM & BACKTRACKING &
LARGE HOOK & FOOT LIFTER AVAILABLE)



特點 / FEATURES

新型針柱座(有申請專利)，較穩定並減少斷針及斷線的問題。
自動斷電設計，讓機修人員在維修保養時更安全。
既有型又美觀，已安裝平行或傾斜用兩用功能，無須另外加購斜
台，並以電腦加工設計完成，使規格準確，內皮帶不易損壞。
搭配大旋梭可減少更換梭心次數，增加車縫效率。(大旋梭比小旋梭
可多填滿2/5的線，可節省時間，增加產量。)

The new needle clamp (has the application patent), let sewn
are stably. Several leathers are sewn together & ensure less
discrepancy in stitching.

Automatic power failure design obtains safety of servicemen in
maintained.

The headstock of machine by special designed, it can be installed
parallel of banked of both function, which is no need to purchase
the inrun.

Large hook available, can reduce the times to change the bobbin
and increase the quantities and efficiency on sewing.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒
鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure
shoes, foam rubber sole pads, babies shoes and high
quality leather shoes.



Model	Max. sewing speed	Needle	Max. stitch length	Needle feed	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
981-M	2500	DPx5	7.0mm	•				
981-MTS	2500	DPx5	7.0mm	•				
981-MBTSE	2500	DPx5	7.0mm	•		•	•	
981-MBTSEF	2500	DPx5	7.0mm	•		•	•	•
981-MX2	2500	DPx5	7.0mm	•	•			
981-MX2TS	2500	DPx5	7.0mm	•	•	•	•	
981-MX2BTSE	2500	DPx5	7.0mm	•	•	•	•	
981-MX2BTSEF	2500	DPx5	7.0mm	•	•	•	•	•

WR-982M

雙針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀&自動倒縫&大旋梭及自動抬壓腳功能)
Double Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
(THREAD TRIMMER WITH SHORT THRUM & BACKTRACKING &
LARGE HOOK & FOOT LIFTER AVAILABLE)



特點 / FEATURES

新型針柱座(有申請專利)，較穩定並減少斷針及斷線的問題。
自動斷電設計，讓機修人員在維修保養時更安全。
既有型又美觀，已安裝平行或傾斜用兩用功能，無須另外加購斜
台，並以電腦加工設計完成，使規格準確，內皮帶不易損壞。
搭配大旋梭可減少更換梭心次數，增加車縫效率。(大旋梭比小旋梭
可多填滿2/5的線，可節省時間，增加產量。)

The new needle clamp (has the application patent), let sewn
are stably. Several leathers are sewn together & ensure less
discrepancy in stitching.

Automatic power failure design obtains safety of servicemen in
maintained.

The headstock of machine by special designed, it can be installed
parallel of banked of both function, which is no need to purchase
the inrun.

Large hook available, can reduce the times to change the bobbin
and increase the quantities and efficiency on sewing.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒
鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure
shoes, foam rubber sole pads, babies shoes and high
quality leather shoes.



Model	Max. sewing speed	Needle	Max. stitch length	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
982-M	2500	DPx5	4.0mm				
982-MTS	2500	DPx5	4.0mm				
982-MBTS	2500	DPx5	4.0mm		•	•	
982-MBTSEF	2500	DPx5	4.0mm		•	•	•
982-MX2	2500	DPx5	4.0mm	•			
982-MX2TS	2500	DPx5	4.0mm	•	•	•	
982-MX2BTSE	2500	DPx5	4.0mm	•	•	•	
982-MX2BTSEF	2500	DPx5	4.0mm	•	•	•	•

WR-9811M

單針滾輪送上直驅式自動倒縫自動切短線針送自動抬押腳小釜羅拉車 (細小右梭座)
Single Needle Roller Feed With Backtracking & Thread Trimmer With Short Thrum & Auto Lifter Postbed Sewing Machine (Small Postbed)



特點 / FEATURES

特殊的釜座設計 (釜座高度178mm) (圓筒直徑56mm)
使用小釜之設計, 適合較小口徑及立體產品之底部、邊緣、角隅的縫製。
配合伺服器馬達及定位器, 可選配採用電磁閥自動倒縫裝置, 能在起針及退針迴縫時保持一定針距及針數, 輕按控制倒縫的押扣開關, 即可輕鬆倒縫, 大幅提高工作效率。

Special postbed design(postbed height 178mm)(diameter of postbed 56mm).
Using small hook design, suitable for small caliber, stitching large and three dimensional articles.
Suitable for AC servo, retainer motor and using solenoid automatic backtracking system(optional)which keep constant stitches and stitch numbers in both on beginning and using backtracking during sewing. Pressing light on the control menu of backtracking would make sewing lightness. That enhances sewing efficiency.



用途 / USAGE

用於: 手提袋、馬靴、運動鞋、嬰兒鞋、高級皮鞋、手套等。
Ideal for suitcase, boots, sports shoes, high quality leather shoes. Especial for children shoes.

WR-9822M

雙針滾輪送上直驅式自動倒縫自動切短線自動抬押腳小釜羅拉車 (細小座)
Double Needle Roller Feed With Backtracking & Thread Trimmer With Short Thrum & Auto Lifter Postbed Sewing Machine (Small Postbed)



特點 / FEATURES

特殊的釜座設計 (釜座高度178mm) (圓筒直徑96mm)
使用小釜之設計, 適合較小口徑及立體產品之底部、邊緣、角隅的縫製。
配合伺服器馬達及定位器, 可選配採用電磁閥自動倒縫裝置, 能在起針及退針迴縫時保持一定針距及針數, 輕按控制倒縫的押扣開關, 即可輕鬆倒縫, 大幅提高工作效率。

Special postbed design(postbed height 178mm)(diameter of postbed 96mm).
Using small hook design, suitable for small caliber, stitching large and three dimensional articles.
Suitable for AC servo, retainer motor and using solenoid automatic backtracking system(optional)which keep constant stitches and stitch numbers in both on beginning and using backtracking during sewing. Pressing light on the control menu of backtracking would make sewing lightness. That enhances sewing efficiency.



用途 / USAGE

用於: 手提袋、馬靴、運動鞋、嬰兒鞋、高級皮鞋、手套等。
Ideal for suitcase, boots, sports shoes, high quality leather shoes. Especial for children shoes.

Model	Max sewing speed	Needle	Max. stitch length	Needle feed	Automatic backtracking	Automatic trimming	Automatic up foot lifter	Postbed	Diameter of Postbed	Height of Postbed
9811-MR	1800	DPx5	7.0mm	•	•	•	•	Right	56mm	178mm
9811-MRTS	1800	DPx5	7.0mm	•	•	•	•	Right	56mm	178mm
9811-MRBTSE	1800	DPx5	7.0mm	•	•	•	•	Right	56mm	178mm
9811-MRBTSEF	1800	DPx5	7.0mm	•	•	•	•	Right	56mm	178mm

Model	Max sewing speed	Needle	Max. stitch length	Automatic backtracking	Automatic trimming	Automatic up foot lifter	Diameter of Postbed	Height of Postbed
9822-M	1800	DPx5	7.0mm	•	•	•	96mm	178mm
9822-MTS	1800	DPx5	7.0mm	•	•	•	96mm	178mm
9822-MBTS	1800	DPx5	7.0mm	•	•	•	96mm	178mm
9822-MBTSEF	1800	DPx5	7.0mm	•	•	•	96mm	178mm

WR-9950M

單針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀及自動倒縫及大旋梭及自動抬壓腳功能)
Single Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
(THREAD TRIMMER WITH SHORT THRU & BACKTRACKING &
LARGE HOOK & FOOT LIFTER AVAILABLE)



特點 / FEATURES

新型針柱座(有申請專利)，較穩定並減少斷針及斷線的問題。
自動斷電設計，讓機修人員在維修保養時更安全。
既有型又美觀，已安裝平行或傾斜用兩用功能，無須另外加購斜台，並以電腦加工設計完成，使規格準確，內皮帶不易損壞。
搭配大旋梭可減少更換梭心次數，增加車縫效率。(大旋梭比小旋梭可多填滿2/5的線，可節省時間，增加產量。)

The new needle clamp (has the application patent), let sewn are stably. Several leathers are sewn together & ensure less discrepancy in stitching.

Automatic power failure design obtains safety of servicemen in maintained.

The headstock of machine by special designed, it can be installed parallel of banked of both function, which is no need to purchase the inrun.

Large hook available, can reduce the times to change the bobbin and increase the quantities and efficiency on sewing.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



Model	Max. sewing speed	Needle	Max. stitch length	Needle feed	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
9950-M	2500	DPx5	7.0mm	•	•	•	•	•
9950-MTS	2500	DPx5	7.0mm	•	•	•	•	•
9950-MBTSE	2500	DPx5	7.0mm	•	•	•	•	•
9950-MBTSEF	2500	DPx5	7.0mm	•	•	•	•	•
9950-MX2	2500	DPx5	7.0mm	•	•	•	•	•
9950-MX2TS	2500	DPx5	7.0mm	•	•	•	•	•
9950-MX2BTSE	2500	DPx5	7.0mm	•	•	•	•	•
9950-MX2BTSEF	2500	DPx5	7.0mm	•	•	•	•	•

WR-9960M

雙針滾輪送上直驅式羅拉車附輪型狗齒輪雙送式
(可選配短線頭切線刀及自動倒縫及大旋梭及自動抬壓腳功能)
Double Needle Roller Feed Postbed Sewing Machine WITH WHEEL FEED,
NEEDLE FEED & DRIVEN
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特點 / FEATURES

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既有型又美觀，已安裝平行或傾斜用兩用功能，無須另外加購斜台，並以電腦加工設計完成，使規格準確，內皮帶不易損壞。
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用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots sports shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.

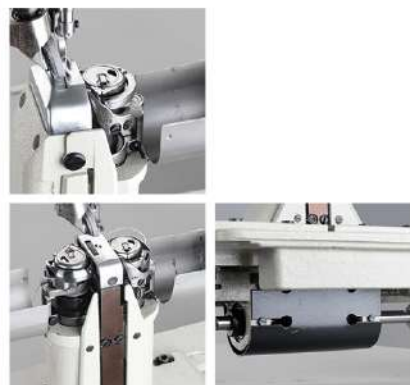


Model	Max. sewing speed	Needle	Max. stitch length	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter
9960-M	2500	DPx5	4.0mm	•	•	•	•
9960-MTS	2500	DPx5	4.0mm	•	•	•	•
9960-MBTS	2500	DPx5	4.0mm	•	•	•	•
9960-MBTSEF	2500	DPx5	4.0mm	•	•	•	•
9960-MX2	2500	DPx5	4.0mm	•	•	•	•
9960-MX2TS	2500	DPx5	4.0mm	•	•	•	•
9960-MX2BTSE	2500	DPx5	4.0mm	•	•	•	•
9960-MX2BTSEF	2500	DPx5	4.0mm	•	•	•	•

WR-9910 / 9920

單針/雙針滾輪送羅拉車，附輪型狗齒輪雙送及針送式
(可選配大旋梭，粗線車)

Single Needle/Double Needle Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN
(LARGE HOOK & THICK THREAD AVAILABLE)



特點 / FEATURES

雙滾輪式針送利於操作上下皮料含稱水平針距穩固，維持繡性，爬坡力強。

採用齒輪送及針送式輪送及押腳，爬坡時仍能保持一定之縫目。

針車海綿，薄皮之物，力保平滑均勻，不起皺，不曲形。

新型針柱座，加固底座，在縫紉時較穩定，減少斷針及斷線，並可縫紉較整齊美觀的線路。

大蓋車線到0番線到10番線。(針對9910H/9920H)

Double wheel and needle feed smooth sewing operation of upper and lower leather constant working ability.

The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation.

When spongy material is sewn, it will not transform; instead, it shall be sewn very smoothly and neatly.

Needle clamp with an extra setting plate, let sewn are stably.

Several leathers are sewn together & ensure less discrepancy in stitching.

Machine can sew thread from #0 to #10 (For 9910H/9920H)

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。

Ideal for boots sport shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



WR-9910BT / 9920BT

單針/雙針滾輪送羅拉車，附輪型狗齒輪雙送式
(可選配自動倒縫，自動切線，大旋梭)

Single Needle/Double Needle Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN
(BACKTRACKING & THREAD TRIMMER & LARGE HOOK AVAILABLE)



特點 / FEATURES

配合伺服馬達及定位器，可選配採用電磁閥自動倒縫裝置，能在起針及倒退迴縫時，保持一定針距及針數，輕按控制倒縫的押扣開關，即可輕鬆倒縫，大幅提高工作率。

增加自動倒縫，讓操作者更加方便使用。

切線時採用獨立的電磁閥設計，確實控制夾線器的緊縮動作，使切線效果更加完善。

Suitable for AC servo, retainer motor and using solenoid automatic backtracking system (optional) which keep constant stitches and stitch number in both on beginning and using backtracking during sewing. Pressing light on the control menu of backtracking would make sewing lightness. That enhances sewing efficiency.

Including backtracking lever in order to make user operating convenient.

Using independent solenoid design when trimmer to ensure to control thread tension of line action and make auto trimmer system perfect.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。

Ideal for boots sport shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



Model	Max sewing speed	Needle	Max. stitch length	Needle feed	Large hook	For Thick Thread
9910-1	2500	DPx5	7.0mm	•	•	•
9910-H	2000	DPx5	7.0mm	•	•	•
9910-X2	2500	DPx5	7.0mm	•	•	•
9920-1	2500	DPx5	4.0mm	•	•	•
9920-H	2000	DPx5	4.0mm	•	•	•
9920-X2	2500	DPx5	4.0mm	•	•	•

Model	Max sewing speed	Needle	Max. stitch length	Needle feed	Large hook	Automatic backtracking	Automatic trimming
9910-B	2500	DPx5	4.0mm	•	•	•	•
9910-BTS	2500	DPx5	4.0mm	•	•	•	•
9910-X2TS	2500	DPx5	4.0mm	•	•	•	•
9920-B	2500	DPx5	4.0mm	•	•	•	•
9920-BTS	2500	DPx5	4.0mm	•	•	•	•
9920-X2TS	2500	DPx5	4.0mm	•	•	•	•

WR-991 / 992

單針/雙針滾輪送羅拉，附輪型狗齒輪錢雙送及針送式
(選配大旋梭)

Single Needle/Double Needle Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN
(LARGE HOOK AVAILABLE)



特點 / FEATURES

雙滾輪式針送利於操作上下皮料含稱水平針距穩固，維持繡性，爬坡力強。

採用齒輪送及針送式輪錢及押腳，爬坡時仍能保持一定之縫目。

針車海綿，薄皮之物，力保平滑均勻，不起皺，不曲形。

適用於細小、中等或粗線之完美切線工細無暇。

新型針柱座專利，針棒加左右邊固定，加固底座，在縫紉時較穩定，減少斷針及斷線，並可縫紉較整齊美觀的線路。

Double wheel and needle feed smooth sewing operation of upper and lower leather constant working ability.

The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation.

When spongy material is sewn, it will not transform; instead, it shall be sown very smoothly and neatly.

Automatic thread trimmer ensure the perfect, suit for thin, medium and thick thread.

Needle clamp with an extra setting plate, let sewn are stably.

Several leathers are sewn together & ensure less discrepancy in stitching.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。

Ideal for boots sport shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



Model	Max. sewing speed	Needle	Max. stitch length	Needle feed	Large hook
991	2500	DPx5	7.0mm	•	•
991X2	2000	DPx5	7.0mm	•	•
992	2500	DPx5	7.0mm	•	•
992X2	2500	DPx5	4.0mm	•	•

WR-991T / 992T

單針/雙針滾輪送羅拉車，附輪型狗齒輪錢雙送及針送式
(選配大旋梭，自動切線)

Single Needle/Double Needle Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN
(THREAD TRIMMER & LARGE HOOK AVAILABLE)



特點 / FEATURES

雙滾輪式針送利於操作上下皮料含稱水平針距穩固，維持繡性，爬坡力強。

採用齒輪送及針送式輪錢及押腳，爬坡時仍能保持一定之縫目。

針車海綿，薄皮之物，力保平滑均勻，不起皺，不曲形。

適用於細小、中等或粗線之完美切線工細無暇。

新型針柱座專利，針棒加左右邊固定，加固底座，在縫紉時較穩定，減少斷針及斷線，並可縫紉較整齊美觀的線路。

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Automatic thread trimmer ensure the perfect, suit for thin, medium and thick thread.

Needle clamp with an extra setting plate, let sewn are stably.

Several leathers are sewn together & ensure less discrepancy in stitching.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。

Ideal for boots sport shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



Model	Max. sewing speed	Needle	Max. stitch length	Needle feed	Large hook	Automatic backtracking	Automatic trimming	3/4 馬力 A.C. Servo Motor
991T	2500	DPx5	4.0mm	•	•	•	•	•
991TS	2500	DPx5	4.0mm	•	•	•	•	•
991X2TS	2500	DPx5	4.0mm	•	•	•	•	•
992T	2500	DPx5	4.0mm	•	•	•	•	•
992TS	2500	DPx5	4.0mm	•	•	•	•	•
992X2TS	2500	DPx5	4.0mm	•	•	•	•	•

WR-961DR / 962DR

加長型單針/雙針滾輪送羅拉車
Extra Long Single Needle/Double Needle Roller Postbed Sewing Machine



特點 / FEATURES

雙滾輪式針送利於操作上下皮料合稱水平針距穩固，維持繡性，爬坡力強。
採用齒輪送及針送式輪錢及押腳，爬坡時仍能保持一定之縫目。
針車海綿，薄皮之物，力保平滑均勻，不起皺，不曲形。
新型針柱座，加固定座，在縫紉時較穩定，減少斷針及斷線，並可縫紉較整齊美觀的線路。
特殊加長型機臂（最長可達 350mm）。

Double wheel and needle feed smooth sewing operation of upper and lower leather constant working ability.
The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation.
When spongy material is sewn, it will not transform; instead, it shall be sown very smoothly and neatly.
Needle clamp with an extra setting plate, let sewn are stably.
Several leather are sewn together & ensures less discrepancy in stitching.
Extra long machine arm and the longest can up to 350mm.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、家具皮套、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots, sport shoes, work shoes, leisure shoes, foam rubber sole pads, baby shoes, and high quality leather shoes.



WR-961DN / 962DN

加長型單針/雙針滾輪送羅拉車
Extra Long Single Needle/Double Needle Roller Postbed Sewing Machine



特點 / FEATURES

雙滾輪式針送利於操作上下皮料合稱水平針距穩固，維持繡性，爬坡力強。
採用齒輪送及針送式輪錢及押腳，爬坡時仍能保持一定之縫目。
針車海綿，薄皮之物，力保平滑均勻，不起皺，不曲形。
新型針柱座，加固定座，在縫紉時較穩定，減少斷針及斷線，並可縫紉較整齊美觀的線路。
特殊加長型機臂（最長可達 350mm）。

Double wheel and needle feed smooth sewing operation of upper and lower leather constant working ability.
The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation.
When spongy material is sewn, it will not transform; instead, it shall be sown very smoothly and neatly.
Needle clamp with an extra setting plate, let sewn are stably.
Several leather are sewn together & ensures less discrepancy in stitching.
Extra long machine arm and the longest can up to 350mm.

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、家具皮套、海綿鞋、嬰兒鞋、高級皮革鞋類縫製。
Ideal for boots, sport shoes, work shoes, leisure shoes, foam rubber sole pads, baby shoes, and high quality leather shoes.



Model	Max. sewing speed (S.P.M) (RPM)	Needle	Max. stitch length	Needle feed	Lifting of presser roller
961-DR	2500	DPx5	7.0mm	•	15.00mm
962-DR	2500	DPx5	4.0mm	•	15.00mm

Model	Max. sewing speed (S.P.M) (RPM)	Needle	Max. stitch length	Needle feed	Lifting of presser roller
961-DN	2000	DPx5	4.0mm	•	15.00mm
962-DN	2000	DPx5	4.0mm	•	15.00mm

WR-968

單針滾輪小釜羅拉車(細小半高座)
Single Needle Roller Feed With Small Hook
(Semi-High Postbed sewing Machine)

特點 / FEATURES

圓筒型之特殊設計，直徑為44mm。
超高型釜座設計(釜座高度315mm)。
特殊加長機臂(最高達350mm)。
適用於立體產品之底部、邊緣、角隅的縫製。
採用雙滾輪式及針送式輸錢，爬坡時候能保持一定之縫目。
新型針柱座加固定座，在車縫效果良好，減少斷針及斷線。

Round type of design. Diameter of postbed is 44mm.
High-postbed for design (postbed height 315mm).
Extra long machine arm and the longest can up to 350mm.
Suitable for stitching large & three dimensional articles.
The combined action of wheel and needle ensure constant stitches in both thick and thin sewing operation.
Needle clamp with an extra setting plate, let sewn are stably. Several leather are sewn together & ensures less discrepancy in stitching.

用途 / USAGE

用於：立體產品、大型特製品，如：曲棍球鞋、馬靴、皮箱類等。
Ideal for stereo products, large special products, such as shoes, leather boots, hockey shoes etc.



Model	Max sewing speed	Needle	Max. stitch length	Needle feed	Automatic backtracking	Postbed	Diameter of postbed	Height of postbed
968-CS	2000	DPx5	7.0mm	•	•	Left	44mm	315mm
968-CSB	2000	DPx5	7.0mm	•	•	Left	44mm	315mm

WR-971-T / 972-T

單針/雙針滾輪送羅拉自動切線，
倒縫及自動抬壓腳附輪型狗齒輪雙送及針送式
Single Needle/Double Needle Roller Feed, Postbed Sewing Machine
WITH THREAD TRIMMER & BACKTACKING & FOOT LIFTER AVAILABLE



特點 / FEATURES

雙滾輪式針送，利於操作上下皮料平滑合稱，水平針距穩固爬坡力強。
自動切線，所切的線，線頭特短，可減少線的損耗及修線人力成本。
自動倒縫功能加裝自動定位選針器的倒縫設計，可設定自動倒縫所需要針數。
特大型大釜可減少換底線麻煩，提高工作效率。
自動抬押腳功能，切線完成，押腳自動抬高免用腳弓，可大幅提升縫製效率。

Double wheel and needle feed smooth sewing operation of upper and lower leather constant working ability.

Automatic thread trimmer ensure the perfect. Especial, for short thread when trimming.

Auto trimmer & back tack function, with servo motor operation Box, set up auto back tack constant stitch.

With large hook, can reduce the frequency of changing the bobbin thread & increase the sewing efficiency.

New function for automatic up foot lifter, after automatic trimmer. Increase the sewing efficiency.

用途 / USAGE

用於：馬靴、運動鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋頭縫製。

Ideal for boots, sports shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes.



WR-998

單針滾輪送細小型羅拉車
Single Needle Small, Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN



特點 / FEATURES

適用於立體產品之底部，邊緣，角隅的縫製，例如：手提袋、馬靴。
採用雙滾輪式及針送式輪送，爬坡時候能保持一定之縫目。
新型針柱座加固定座，在車縫效果良好，減少斷針及斷線。

Using small hook design, suitable for small caliber, stitching large & three dimensional articles. Example: reticule, leather bag, and boots.

The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation.

Needle clamp with an extra setting plate, let sewn are stably.

Several leather are sewn together & ensure less discrepancy in stitching.

用途 / USAGE

用於：高級皮包、鞋子、立體產品及縫製大型特製品、皮箱類、手提袋、馬靴等。
Ideal for suitcase, bags, boots & three-dimensional articles.



Model	Max. sewing speed	Needle	Max. stitch length	Large hook	Automatic backtracking	Automatic trimming	Automatic up foot lifter	A.C Servo Motor
971-T	2000	DPx5	7.0mm	•	•	•	•	•
972-T	2000	DPx5	4.0mm	•	•	•	•	•

Model	Max. sewing speed	Needle	Max. stitch length	Needle feed	Postbed	Diameter of postbed	Height of postbed
998-A	1800	DPx5	6.0mm	•	Left	50mm	445mm
998-B	1800	DPx5	6.0mm	•	Left	50mm	445mm
998-C	1800	DPx5	7.0mm	•	Left	50mm	315mm
998-CS	2000	DPx5	7.0mm	•	Left	44mm	315mm
998-D	2000	DPx5	7.0mm	•	Left	50mm	178mm
998-DS	2000	DPx5	7.0mm	•	Left	44mm	178mm

WR-9981

單針滾輪送細小型羅拉車
Single Needle Small, Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN



特點 / FEATURES

使用小釜之設計，適合於較小口徑及立體產品之底部、邊緣、角隅的縫製。
採用雙滾輪式及針送式輪錢，爬坡時候能保持一定縫目，大小可自由調整。
新型針柱座加固定座，在車縫效果良好，減少斷針及斷線。

Using small hook design, suitable for small caliber, stitching large and three dimensional articles.
The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation and free adjustment.
Needle clamp with an extra setting plate, let sewn are stably.
Several leather are sewn together & ensures less discrepancy in stitching.



Model	Max sewing speed 2000 (S.P.M)	Needle DPx5	Max. stitch length 7.0mm	Needle feed •	Automatic backtracking •	Postbed Left	Diameter of postbed 50mm	Height of posted 315mm
9981-CB	2000	DPx5	7.0mm	•	•	Left	50mm	315mm
9981-CSB	2000	DPx5	7.0mm	•	•	Left	44mm	315mm
9981-DB	2000	DPx5	7.0mm	•	•	Left	50mm	178mm
9981-DSB	2000	DPx5	7.0mm	•	•	Left	44mm	178mm

用途 / USAGE

用於：童鞋、高級皮鞋、運動鞋、馬靴、手套等。
Ideal for suitcase, bags, boots. Especial for children shoes.

WR-9982

雙針滾輪送細小型羅拉車
Doble Needle Small, Roller Feed, Postbed Sewing Machine
WITH WHEEL FEED, NEEDLE FEED & DRIVEN



特點 / FEATURES

使用小釜之設計，適合於較小口徑及立體產品之底部、邊緣、角隅的縫製。
採用雙滾輪式及針送式輪錢，爬坡時候能保持一定縫目，大小可自由調整。
新型針柱座加固定座，在車縫效果良好，減少斷針及斷線。

Using small hook design, suitable for small caliber, stitching large and three dimensional articles.
The combined action of wheel and needle ensures constant stitches in both thick and thin sewing operation and free adjustment.
Needle clamp with an extra setting plate, let sewn are stably.
Several leather are sewn together & ensures less discrepancy in stitching.



Model	Max sewing speed 2000 (S.P.M)	Needle DPx5	Max. stitch length 7.0mm	Automatic backtracking •	Diameter of postbed 84mm	Height of posted 315mm
9982-CB	2000	DPx5	7.0mm	•	84mm	315mm
9982-CSB	2000	DPx5	7.0mm	•	84mm	315mm
9982-DB	2000	DPx5	7.0mm	•	84mm	178mm
9982-DS	2000	DPx5	7.0mm	•	84mm	178mm
9982-DSB	2000	DPx5	7.0mm	•	84mm	178mm

WR-810 / 820

單針/雙針高頭車

Single Needle/Double Needle, Postbed Sewing Machine



特點 / FEATURES

自小配件與細微材料之縫製迄曲線形之縫綉，本機系能使您優越縫製技術威力充分發揮之高頭車。採用全迴轉水平式大釜與滑動式挑線杆，能使縫綉之線日益顯平整結實與美觀。

採用簡易標數盤旋轉式之縫目調節器，能使縫目之大小更易於控制，遍縫時僅須將選針一壓即可。

(WR-830/840 可用於假髮)。

The pole projecting makes it easily to apply your superior technical for sewing small parts and special shaped type material. Special rotary, horizontal hook and position-type. Take-up leaver applied to this machine. You can sew smoothly and easily with fine finishing.

The simple number dish and rotary stitch regulator make the needle stitch under controlled easily, quick back-stitch by push the back-stitch plate.

(WR-830/840 for wigs).

用途 / USAGE

用於：馬靴、運動鞋、工作鞋、休閒鞋、海綿鞋、嬰兒鞋、高級皮革鞋類縫製，橢圓輪式與平押式押腳兩種，平押式押腳可用於帽子及假髮車縫。

Ideal for boots shoes, work shoes, leisure shoes, foam rubber sole pads, babies shoes and high quality leather shoes. Ready for roller type & presser foot. Presser foot for stitching hat & hairpiece.



Model	Max sewing speed	Needle	Max. stitch length
810	2000	DPx5	5.0mm
820	2000	DPx5	4.0mm
830	2000	DPx5	5.0mm
830P	2000	DPx5	5.0mm
840	2000	DPx5	4.0mm
840P	2000	DPx5	4.0mm

WR-801

削皮機

Leather Skiving Machine

特點 / FEATURES

使用高質量之材料及技術，製造出高品質，高精密度及耐用性。

操作上安全簡易之保養與維修，且易更換零配件。

用於各種皮革製品之削薄。

With high quality materials & increase the durability & function.

It's easy to change parts & maintenance.

Suitable for any kinds of leather, rubber for belts, bags, shoes, gloves, wallets. etc...

用途 / USAGE

用於：皮包、皮帶、手套、皮鞋及各種皮革製品表面之削薄。

It suitable for edge scraping and surface scraping for leather shoes, suitcase, bag, purse, rubber, glove, etc...



Model	Max sewing speed	上下輪送 Wheel Feed
801	1200	
801-H	1200	•
801-HL	1200	•



WR-323 內裡鞋底修邊機

Edye trimming machine

特點 / FEATURES

適用於鞋面內裡之修剪。

鞋底毛邊之修剪，如橡膠，塑膠，PU 鞋底等。

各種射出鞋底修邊，有冷卻水裝置。

操作簡單。

Suitable for trimming edge of vamp lining products.

For trim rough edges foot wears bottom with water cooling system.

Easy to control.



用途 / USAGE

用於：馬靴、運動鞋、女鞋、男鞋、涼鞋。

Ideal for boots, sport shoes, work shoes, leisure shoes and etc...

Dimension	Capacity	Motor
500x200x360mm	2000 pairs	1/3 HP Clutch motor



WR-1130系列

單針平車（上直驅）縫紉機
（可選配自動切線）

High Speed Single Needle Lockstitch Machine
(WITH AUTOMATIC LUBRICATION)
(THREAD TRIMMER AVAILABLE)



特點 / FEATURES

減少震動及噪音
自動切線功能，採用獨立的電池閥。
縫製邊緣標準化，引導的配件設備。
附有大的樹脂制的螺帽便於導線彈性功能。
附有縫目長度調整鈕以改變形狀。
增加螺帽與押腳調整螺絲。
採用自動切線與自動倒縫功能，可提高縫製效率。
採用單直針，連桿挑線，旋梭勾線，構成雙線環式線跡。

Less vibration and noise.
With under-trimming, controlled by an independent solenoid.
Standardized edge guide mounting adapter.
Large resinous nut for thread.
With adjusting button to change the shape of stitch..
Added the nut adjusting screw on the foot presser.
With automatic under-trimming & automatic back tacking . Could increase the sewing efficiency.
With Single straight needle, link take-up and rotating hook to form lockstitch.

用途 / USAGE

用於：鞋、手套、皮包、帳篷、坐墊、皮衣、椅套...等
布料及皮革製品的縫製。
Suitable for heavy material, such as shoes, gloves, bags, tents car seat, cushions, garments, soda, canvas etc....



Model	Max. sewing speed	Needle	Max. stitch length	Automatic trimming
1130	3500	DPx5	5.0mm	
1130T	3500	DPx5	5.0mm	•
1130M	3500	DPx5	5.0mm	
1130MT	3500	DPx5	5.0mm	•

WR-842-5 雙針針送平車

Lockstitch zigzag sewing machine

特點 / FEATURES

自動供油系統裝置，降低各部零件之磨損，確保壽命之延長。
儲油罐採用鋁合金壓鑄型，保證不滲透，不變形。
梭座底部可儲油，降低釜軸之磨損。

The automatic lubrication system, low friction between the ensuring longer life time.
Lubrication oil storage container made of aluminium alloy which ensure no leakage, no transform.
Shuttle base also posses oil storage which will minimize the friction between the parts.

用途 / USAGE

用於：牛仔衣、褲、工作服、大衣、雨衣、夾克、襯衫、假髮等雙針縫製。男襯衫袖口縫接、工作服的前部口袋、褲子膝蓋布，接帶子與針織品，胸罩及類似布料，褲腰裡襯。
Suitable for jeans, pants, uniforms overcoat, raincoat, jacket, shirt, wigs etc, for double needle stitching. Pocket opening of men's shirt, wigs etc for double needle stitching. Pocket opening of men's shirt, front pockets stitching for uniforms, the knitted fabrics, brassiere and the other similar material the waist belt, collar of men's dress.

Max. sewing speed	Needle	Max. stitch length
3000	DPx5	5.0mm



WR-82440 自動剪線綜合送料平縫機

Auto Thread Trimming Compounding Feed Flat Bed Sewing Machine

用途 / USAGE

用於：手袋、箱包、汽車椅墊、沙發等皮革和帆布製品。
Suit for the leather and canvas product, such as the handbag, luggage, cushion and sofa etc.



Model	Max. sewing speed	Needle	Max. stitch length	Presser foot lift (by hand lever/by knee lever)	Needle bar stroke	Take-up lever stroke	Needle space	Lubricating mode	Hook
82440-1D	2000	DPx17	9.0mm	8mm/14mm	36mm	74.5mm	3.2mm 4.8mm 8.0mm 9.5mm	Automatic lubricating system	Huge standing, automatic lubricate, for rimming
82440-2D	2000	3DPx17	9.0mm	8mm/14mm	36mm	74.5mm	3.2mm 4.8mm 8.0mm 9.5mm	Automatic lubricating system	Huge standing, automatic lubricate, for rimming

WR-3750 / 3750T

單針押腳上下送平車(附雙倍之大釜)
單針押腳上下送平車附自動切線及自動倒縫及大釜
Single needle, upper & lower feed,
Flatbed sewing machine with presser foot feed
With large hook/Automatic under trimming &
auto back tacking with large hook



特點 / FEATURES

全自動給油。
具備雙押腳，與狗齒交互上下送料，可防止縫製品上下料子的不對稱和變形，爬坡力強，不會傷害皮革表面。
採用雙倍之大釜及雙倍梭子，減少換底線的麻煩及故障率，提高工作效率。
採用自動切線與自動倒縫功能，可提高縫製效率。
縫目設定精確，大小可自由調整。

Automatic lubrication.
Walking foot & feed dog make uniform to avoid unbalance and transformation.
With large hook & bobbin has a twice larger capacity which can reduce problem of changing base thread and increase the sewing efficiency.
With automatic under trimming, & automatic back tacking. Could increase the sewing efficiency.
Optional setting of number of stitches, adjustable for large and small stitching.

用途 / USAGE

用於：鞋、手套、皮包、帳篷、坐墊、皮衣、椅套...等布料及皮革製品的縫製。
Suitable for heavy material, such as, gloves, bags, tents car seat, cushions, garments, sofa, garments, soda, canvas etc....



Model	Max. sewing speed (Stitch/min)	Needle	Max. stitch length (mm)	Lifting of presser roller (mm)
3750	3500	DPx17	8.0mm	16.0mm
3750T	3500	DPx17	8.0mm	16.0mm

WR-204 雙針磨卡車 Double needle, Mocca Sewing Machine

特點 / FEATURES

輪錢可前後左右調整。
針腳可任意調整針位5mm至7.5mm的針距，來車縫物品。
大釜可調整前後移動，可延長針的壽命，大釜半週擺動，選用輪錢或平押腳，來車縫物品，選用一般磨卡車縫。

Available to adjust the hand wheel by the directions of front, back, left and right.
The position of the needle is adjustable about 5mm to 7.5mm to sew the article.
Available to adjust large hook in the directions of front and back, the directions of front and back, which can prolong the life of the needle.
Large hook sews in a direction of semi-revolving.
Select a hand wheel or hinged presser foot to sew the stuff.
Select a general mocca sewing.

用途 / USAGE

用於：鞋類、皮包類、皮包製品...等之物品。
Shoes, purses, leather products. And so on.

Max sewing speed (Stitch/min)	Needle	Max. stitch length (mm)	Lifting of presser roller (mm)	Needle bar stroke (mm)
800	DPx1	8.0mm	10.0mm	50.0mm



WR-204-999 雙針磨卡車(多種花盤車) Double needle, Mocca Sewing Machine S/M(MULTI-CAM SYSTEM)

特點 / FEATURES

輪錢可前後左右調整。
大釜可調整前後移動，可延長針的壽命。
大釜半週擺動。
選用輪錢或平押腳，來車縫物品。
選用一般磨卡車縫。

Available to adjust the hand wheel by the directions of front, back, left and right..
Available to adjust large hook in the directions of front and back, the directions of front and back, which can prolong the life of the needle.
Large hook sews in a direction of semi-revolving.
Select a hand wheel or hinged presser foot to sew the stuff.
Select a general mocca sewing.

用途 / USAGE

用於：鞋類、皮包類、皮包製品...等之物品。
Shoes, purses, leather products. And so on.

Max sewing speed (Stitch/min)	Needle	Max. stitch length (mm)	Lifting of presser roller (mm)	針距行程 Needle bar stroke (mm)
800	DPx1	8.0mm	10.0mm	50.0mm



WR-652 人字縫紉機

Lockstitch zigzag sewing machine

特點 / FEATURES

適用於一般布料，皮料，用於人字縫紉同時亦可直線車縫。而人字寬度可用膝或手控制，並備有自動捲線器，操作簡單。

The machine is suitable for general materials, equipped with a needle bar fixing mechanism to prevent needle bar from wavering, which will allow perfect zigzag stitches as well as straight stitches. It can be adjusted for a desired zigzag width either by knee lifter or manual operation, also has a built-in zigzag mechanism and a built-in bobbin winder mechanism, which is very convenient to use.

用途 / USAGE

用於：皮料人字縫及布料繡花

Suitable for leather and cloth embroidery herringbone stitch.

Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	最大寬度
1500	DPx5	5.0mm	6.0mm	12.0mm



WR-1530 高速自動加油曲折縫紉機 (大梭)

High speed auto oiler single needle zigzag machine
WR-1530(2點/2points)/1533(3點/3points)/1534(4點/4points)

用途 / USAGE

本機採用自行研發最新擺針機構，擺幅穩定、機身重、車縫速度快，採用2800spm電機，50mm皮帶輪，效益可達一般人字車1.5倍以上。
全自動供油系統，可確保零件不易磨損，增加本機使用壽命，降低維修費用。
下軸直接帶動旋梭軸，無中繼齒輪，減少齒輪間隙，勾線規格調適方便。
本機採用2倍大釜與梭芯，減少更換底線時間，減少工時浪費，提升縫製效率。
全開放式車頭頂蓋，便於維修處理。
三、四點人字車可以增強縫製部位的縫合力。

New mechanism of pendulous needle with fast sewing speed, 2800 spm motor, 50mm pulley, 1.5 times higher efficiency.
Fully automatic lubrication assures less friction on machine parts; which increases the life of the machine, and lowers the fee for repairing.
The lower shaft transfers the movement to the axle of the rotary shuttle.
Double the size of a large bobbin reduces the frequency of changing the bobbin thread; and which also rises up sewing efficiency.
The full-opening head's cover is good for easy machinery maintenance and repairing.
Zigzagging stitches with 3 or 4 points strengthens the stability of stitching rows.

用途 / USAGE

適用於：潛水衣、韻律服、皮革箱包、鞋子等。

Suitable for: diving suits, aerobic clothing, artificial leather bags, shoes, etc.

Model	Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	Zigzag stitch width	Stitch Pattern
1530	2000	DPx5	8.0mm	7mm	8.0mm	
1533	2000	DPx5	8.0mm	7mm	8.0mm	
1534	2000	DPx5	8.0mm	7mm	8.0mm	



WR-1312 自動加油橫式曲折縫紉機 (小梭)

Auto oiler transverse tube zigzag sewing machine (small hook)
WR-1312(2點/2points)/1313(3點/3points)/1314(4點/4points)

特點 / FEATURES

本機採用自行研發擺針結構，擺幅穩定。
全自動加油，增加本機使用壽命，降低零件損耗與維修費用。
全開放式車頭頂蓋，便於維修處理。
三、四點人字車可以增強縫製部位的縫合力。

New mechanism of pendulous needle assures stability of each stroke.
The design of fully automatic lubrication enforces an adequate amount of oil that results in smooth and quiet operation.
The full-opening head's cover is good for easy machinery maintenance and repairing.
Zigzagging stitches with 3 or 4 points strengthens stability of stitching rows.

用途 / USAGE

適用於：鞋、手提袋、汽車坐墊、運動護具等包邊縫合。
Suitable for materials such as: tents, vehicle seats, artificial leather, bags, shoes, sport equipments, etc.

Model	Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	Zigzag stitch width	Stitch Pattern
1312	1600	DPx5	5.0mm	7mm	8.0mm	
1313	1600	DPx5	5.0mm	7mm	8.0mm	
1314	1600	DPx5	5.0mm	7mm	8.0mm	



WR-2312 自動加油兩同步橫式曲折縫紉機 (小梭)

Auto oiler upper lower feed lock stitch transverse tube zigzag sewing machine (small hook)
WR-2312(2點/2points)/2313(3點/3points)/2314(4點/4points)

特點 / FEATURES

採用雙押腳上下同步送料，可確保工件平整，縫目均勻美觀，提升縫製質量。
本機採用自行研發擺針結構，擺幅穩定。
全自動加油，增加本機使用壽命，降低零件損耗與維修費用。
全開放式車頭頂蓋，便於維修處理。
三、四點人字車可以增強縫製部位的縫合力。

Double presser feet synchronizes top-feed motion with bottom-feed motion, which assures the qualities of a flat, even and nice looking row of stitches.
New mechanism of pendulous needle assures stability of each stroke.
The design of fully automatic lubrication enforces an adequate amount of oil that results in smooth and quiet operation.
The full-opening head's cover is good for easy machinery maintenance and repairing.
Zigzagging stitches with 3 or 4 points strengthens stability of stitching rows.

用途 / USAGE

適用於：鞋、手提袋、汽車坐墊、運動護具等包邊縫合。

Suitable for materials such as: tents, vehicle seats, artificial leather, bags, shoes, sport equipments, etc.

Model	Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	Zigzag stitch width	Stitch Pattern
2312	1600	DPx5	8.0mm	7mm	8.0mm	
2313	1600	DPx5	8.0mm	7mm	8.0mm	
2314	1600	DPx5	8.0mm	7mm	8.0mm	



WR-335

單針總合送筒型車

Single Needle Cylinder Bed Sewing Machine With Unison Feed



特點 / FEATURES

特別針對小型至大型管狀物之旋轉車縫設計，車縫順手無阻礙。
總合送料，運轉靜靜，不拘材料表面之平滑或粗糙不平整，在縫製時皆很穩定。當幾層皮料加在一起縫製時，內層也不會移動。
縫製鞋子滾邊，凹凸，轉角等形狀時較穩定，可節省成本和時間。
新型針柱座，加一固定座，在縫製時比較穩定。減少斷針及斷線。
並可縫製較整齊美觀的線路。

選配大旋梭。

The machines are walking foot, needle feed and feed dog, with 3 transport position.

No matter the materials surface is either smooth or rough. It can sew steadily.

The inner layer won't move, even several leathers are sewed together.

By steadily hemming shoes and stitching the concave, convex corner, you can spare a lot of costs and time.

The needle clamp with an extra setting plate let you sew anything stably, several leather are sewn together and ensures less discrepancy in stitching.

Large hook available.

Diameter of cylinder-bed is 46mm.

用途 / USAGE

用於：鞋類滾邊、皮包滾邊、皮帶滾邊、皮包的合縫成型及筒狀物品之包邊。

It is developed for hemming shoes, purse, belt for sewing bag, sofa and for shaping sport apparatus.



WR-341

單針綜合送筒型車(附雙倍之大筺)

Single needle, Cylinderbed Sewing machine (With unison feed & large hook)

特點 / FEATURES

操作簡單，並提高性能及耐久性，新改良其設計及構造容易維修及保養。
總合式送料，針送狗送，不拘材料表面之平滑或粗糙不平整，縫紉時皆很穩定。

當幾層皮料加在一起縫紉時，內層也不會移動。

新型針柱座，加一固定座，在縫製時比較穩，減少斷針及斷線，並可縫製較整齊美觀的線路。

總合式送料：針送，狗送，押腳送料，可輕易地車縫多層之原物料。

Simplify the maintenance, increase the sewing efficiency & durability. New improve derive & increase the strength.

The machines are walking foot, needle feed and feed dog, with 3 transport position. No matter the material's surface is either smooth or rough. It can sew steadily.

The inner layer won't move. Even several leathers are sewed together. The needle clamp with an extra setting plate let you sew anything stably, several leather are sewn together and ensure less discrepancy in stitching.

Walker foot, feed dog & needle feed action complete with unison feed. Easily to stitching heavy materials.

用途 / USAGE

用於：皮包、鞋類、帆布、皮帶製品等等

Suitable for bags, shoes canvas goods, leather...etc.

Max sewing speed	Needle	Max. stitch length
1800	DPx17	6.0mm



WR-3811

縮縫專用車

Shoes Upper Gathering Special

特點 / FEATURES

藉由操作裝置於針桿附近之按鈕開關可以任意轉換至預設的兩種縮縫規格。
補強帶及縫線，可經由裝置於押腳之上的鉤刀，來用手簡單地予以折斷。

雙牙架，獨立轉動功能，縮縫程序，可依產品需要而任意調整。

前斷牙架與上部牙齒型押腳同步驅動，縮縫穩定，永不變形。

本產品配置耐火車板，電子馬達，自動抬押腳器與定位器。

By operation the knuckle switch at the needle-bar end of machine, the two amounts of the fullness set on the scales can be alternated at will. Stay tape and sewing threads are cut manually on a hook knife fitted to the presser foot.

The double feet dog with independent rotation function of which wrinkling degree can be adjustable according to the need of products.

The front feed dog drives with the upper threaded presser foot simultaneously.

Equipped with fire-proof table. Servo motor, needle position device and automatic presser foot lifter.



用途 / USAGE

用於：專門縫製各種鞋型所需的鞋頭之縮縫，任何材質皆適用。

We specialize in sewing a wide range of shoe upper gathering. Which are suitable for using on all kinds of materials.



Model	Max sewing speed	Needle	Max. stitch length	Large hook	Diameter of Postbed	備註 Remark
335A	2000	DPx5	5.5mm		46mm	滾邊專用
335AX2	2000	DPx5	5.5mm	●	46mm	滾邊專用
335B	2000	DPx5	5.5mm		46mm	
3358B	2000	DPx5	5.5mm		46mm	總合送
3358BL	2000	DPx5	5.5mm		39mm	總合送

WR-600 自動加油中底縫合機(拉幫機) High Capacity String Lasting (HEAVY DUTY)

用途 / USAGE

本機採用自動加油裝置，使本機壽命加長，沒有滲油的煩惱。
手質高，有較多的操作空間，使用方便。
本機採用手壓式區分針距，方便操作者操作機器。
特殊設計，容易操作，增加產能。

Automatic lubrication for longer service life, no oil leakage problem due to special design.
Better handing due to extra large clearance under front cup arm.
Easy adjustment of stitch length by push button.
Designed for easy operation, this increasing output.

用途 / USAGE

適用於：運動鞋、加州式中底之縫合，工作手套、中厚毛衣、潛水衣、嬰兒鞋等。

We specialize in sewing a wide range of shoe upper gathering. Which are suitable for using on all kinds of materials.



Max. sewing speed	Needle	Max. stitch length
2600	DPx5	8.0mm

WR-125 後踵壓條機 Seam opening & Tape Attacher

特點 / FEATURES

用於各種鞋類後踵車縫之整型和補強布條之貼合壓平，操作簡單。

Ideal for appearance finishing of the heel vamps sewn and for pressing the heel vamp reinforcement springs glued for good appearance. Easy to control.



High of post	Motor
300mm	1/4HP clutch motor

WR-2971 補鞋機八方車 Lockstitch patching machine (Shoe Repair Machine-310mm)

特點 / FEATURES

單針雙線連續筒式之縫車，是用來縫(修理)厚的物(皮革、橡膠、塑膠及帆布)，如：鞋子，馬靴，拖鞋，袋子，洋娃娃及鞋子底部或任何圓筒狀的物品，同時亦極適用於縫帆布等管狀的東西。

Single needle lockstitch cylindrical bed machine for sewing(repair)extra heavy materials (leather, rubber, plastic, canvas)-shoes, boots, slipper, bag, doll hand and feet or any cylindrical goods, also excellent for the stitching of tubular work in leather, canvas etc...

用途 / USAGE

用於：鞋子、馬靴、拖鞋、袋子、洋娃娃及鞋底部或任何圓筒狀的物品中。

Ideal for boots sport shoes, slipper bag, doll hand and feet or any cylindrical goods.

Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	Motor
500	DPx17	1-7mm	10.5mm	1200R.P.M



WR-2973 補鞋機八方車-長臂 Lockstitch patching machine (Shoe Repair Machine-Long Arm-480mm)

特點 / FEATURES

單針雙線連續筒式之縫車，是用來縫(修理)厚的物(皮革、橡膠、塑膠及帆布)

如：鞋子，馬靴，拖鞋，袋子，洋娃娃及鞋子底部或任何圓筒狀的物品，同時亦極適用於縫帆布等管狀的東西。

Single needle lockstitch cylindrical bed machine for sewing(repair)extra heavy materials (leather, rubber, plastic, canvas)-shoes, boots, slipper, bag, doll hand and feet or any cylindrical goods, also excellent for the stitching of tubular work in leather, canvas etc...

用途 / USAGE

用於：鞋子、馬靴、拖鞋、袋子、洋娃娃及鞋底部或任何圓筒狀的物品中。

Ideal for boots sport shoes, slipper bag, doll hand and feet or any cylindrical goods.

Max sewing speed	Needle	Max. stitch length	Lifting of presser roller	Motor
500	DPx17	1-7mm	10.5mm	1200R.P.M



WR-747 超高速直針式針棒包縫機

Ultra High Speed Direct Type Needle Bar
Overlock Safety Stitch Machine

特點 / FEATURES

全球首創將電控部分完全整合於縫紉機中，支援多種自動化選配功能。

透過全新設計之整合式濾油、供油、回油之系統，不但組裝容易，強制供油系統，確保縫紉機高速車縫時不會漏油滲油，確保車縫品質。

自動、半自動、手動模式，能適應各種不同類型的車縫要求。

The first and only design in the world, which completely integrates the electric portion into overlock machine and it is compatible to optional automatic devices.

The new designed integrated oil-filtering, oil-supplying, and oil-returning system is easy for assemble and maintenance.

With the sewing mode by auto, semi-auto, and manual, it meets the demands of various garment factories.



用途 / USAGE

適用於：包邊、包縫，是針織、服裝、襯衫廠高效的縫紉設備。

Suit for the hemming, overlock, high efficiency sewing machine for knitting, garment, shirt factories.

Model	Max sewing speed (r.p.m)	Needle	Max. stitch length	Pressor foot lift (mm)	Max. stitch width	Number of thread	Number of needle	Differential ratio	Motor
747	7500	Dcx27#11	3.6mm	5.5mm	416mm	4	2	0.7-2	Clutch motor 1400r.p.m

WR-700

領導縫衣製程的趨勢 手臂行兩面裝飾四針六線雙切併縫機
4-Needle, 6-Thread, Feed-Off-The-Arm, Interlock Stitch Machine For Flat Seaming. More Options For Your Efficiency And Convenience.



流線型機頭固定座：工作臺的操作空間大，震動更小，兼顧美觀與實用性。
Streamline rest board: to have larger operating space, less vibration, to look after application and artistry(Patent).



伺服馬達專用的前置式手輪調整裝置
Front hand wheel design for servo motor equipped head.

離合器馬達專用的前置式手輪調整裝置
Front hand wheel design for clutch motor equipped head.



WR-700 700 系列四針六線選配輔助件明細

700 Series Options/Device



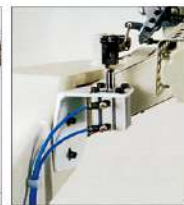
DS
直驅馬達
Direct drive servo motor



CL
離合器馬達
Clutch motor



VD
吸布屑裝置
Venturi device



PLA
氣動抬押腳
Auto lifter by Air



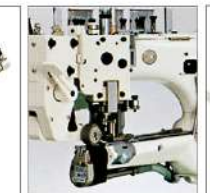
PLE
電動抬押腳
Auto lifter by electric



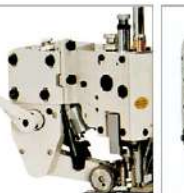
GX
雙差動裝置
Differential feed ratio regulator



AT
直式線切裝置
Pneumatic chain cutter



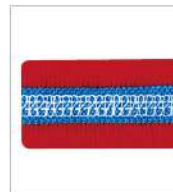
EFV
吸入式切線裝置
Pneumatic chain cutter



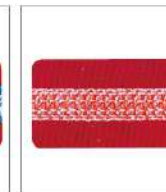
RP
電子式後拖輪
Electric rear puller



RPM
機械式後拖輪
Mechanic rear puller



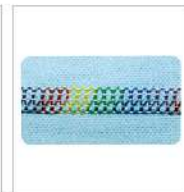
SL
3/8 貼條 . 雙切
3/8 tape attaching



SLS
1/4 貼條 . 雙切
1/4 tape attaching



IPJP
排品 . 雙切
Piping



552
雙切布樣
5-needle with
5.2mm gauge



RB120
吸風馬達
Electric venturi device

Model	Max sewing speed (r.p.m)	針位組 Gauge	Needle	線數 Wire	修布刀 Edge trimming	車縫布料 Material	車縫樣式 Illustration	differential feed ratio regulator	Pressor of lifting of (mm)
701-G0	4200	452 460	4	6	Single	Medium to heavy		1:0.7-1:1.5	6
701-G1	4200	452 460	4	6	Single	Light to medium		1:0.7-1:1.5	6
703-G3	4200	452 460	4	6	Double	Light to medium		1:0.7-1:1.5	6
703-G4	4200	452 460	4	6	Double	Medium to heavy		1:0.7-1:1.5	6
703U Butt seams	4200	452 460	4	6	Double	Light to medium		1:0.7-1:1.5	6
703S Silk lapseams	4200	452 460	4	6	Double	Light(Silk)		1:0.7-1:1.5	6
703A-G4 1mm stepped	4200	452 460	4	6	Double	Medium to heavy		1:0.7-1:1.5	6
703B-G4 1.5mm stepped	4200	452 460	4	6	Double	Medium to heavy		1:0.7-1:1.5	6
713-G0	4200	452 460	4	6	Double	Medium to heavy		1:0.7-1:1.5	6

連體式馬達 Integrated Engery Saving Motor

功率 Power	電壓 Voltage	頻率 Cycles-HZ	轉速 R.P.M	最大扭矩 Max. torque
550W	110V/220V	50/60HZ	0-4000	4.5 N. m
650W				6.8 N. m
750W				7.8 N. m



分體式馬達 Split Type Engery Saving Motor

功率 Power	電壓 Voltage	頻率 Cycles-HZ	轉速 R.P.M	最大扭矩 Max. torque
550W	110V/220V	50/60HZ	0-4000	4.5 N. m
650W				6.8 N. m
750W				7.8 N. m



直驅節能馬達 Direct Drive Engery Saving Motor

功率 Power	電壓 Voltage	頻率 Cycles-HZ	轉速 R.P.M	最大扭矩 Max. torque
750W	220V	50/60HZ	0-4000	7.8 N. m



馬達腳架 Motor stand

特點 / FEATURES

可通過開關調整腳架高度，最低720mm，最高可達1170mm，調整幅度450mm。
可配合站立作業，提高縫製效能。
腳架上的踏板可操控速度、剪線、抬押腳。
從低到高的速度控制十分平滑。

The height can be adjusted through adjust the motor switch.
The minimum of the height is 720mm, up to 1170mm, the adjustment rate is 450mm.
It can be used with standing operations, enhances the sewing efficiency.
The pedal can control the speed, cut thread and foot lifter, the speed control from low to high is very smooth.



升降腳架 Up down stand

特點 / FEATURES

可通過螺絲來調整角架高度，最低585mm，最高可達775mm，調整幅度達190mm。
可配合站立作業，提高縫製效能。
腳架上的踏板可操控速度、剪線、抬押腳。
從低到高的速度控制十分平滑。

The height can be adjusted through adjust the screw.
The minimum of the height is 585mm, up to 775mm, the adjustment rate is 190mm.
It can be used with standing operations, enhances the sewing efficiency.
The pedal can control the speed, cut thread and foot lifter, the speed control from low to high is very smooth.



搖臂腳架 Rocker stand

特點 / FEATURES

可通過搖臂來調整腳架高度，最低585mm，最高可達775mm，調整幅度達190mm。
可配合站立作業，提高縫製效能。
腳架上的踏板可操控速度、剪線、抬押腳。
從低到高的速度控制十分平滑。

The height can be adjusted through adjust the rocker.
The minimum of the height is 585mm, up to 775mm, the adjustment rate is 190mm.
It can be used with standing operations, enhances the sewing efficiency.
The pedal can control the speed, cut thread and foot lifter, the speed control from low to high is very smooth.



線架 Shelf

標準線架
Standard shelfE+Y 線架
E+Y shelfF 線架
F shelf

选配配件 Optional

護手指圈
Finger Protector靠邊器
Work Guide護目鏡
Glass

旋梭 Hook

大旋梭 (梭心: 26mm)
Large Hook標準梭 (梭心: 22mm)
Standard Hook特小梭 (梭心: 21mm)
Small Hook



INDUSTRIAL SEWING MACHINE
工業用 皮革縫紉機

ISO 9001 14001 18001

認 證 企 業



公司簡介

CORPORATION PROFILE

本公司一偉銘縫機有限公司（總公司）創立於臺灣臺北，並在臺灣臺中、大陸寧波、廣東、香港及越南設有分支機構。是生產“象王”、“Jumbo King”商標的工業用縫紉機的製造商。偉銘團隊致力於工業用縫紉機，研發製造已有 30 餘年的歷史。由於製造經驗豐富，品質管理嚴格，“象王”工業用縫紉機已在世界各地贏得眾多客戶的信任與讚賞。

作為專業工業縫紉機的生產廠家，本公司在既有的研究設計基礎上不斷地創新，同時引進尖端技術，配合各種電腦自動加工中心，已形成一系列專業製鞋工業縫製設備。同時在臺灣及中國大陸擁有各項專利技術，使得“象王”牌工業用縫紉機在功能和品質上有了“堅若磐石”的好評。

多年來公司秉持著“品質第一，客戶至上”，的原則，依循“讓用戶滿意”的精神，除了追求品質以外，遍布各地的經

銷商已形成一個全國性的服務網，使客戶在後勤維修方面得到極大的保障。

由於廣大客戶的支持“象王”牌工業用縫紉機行銷世界各國，舉凡歐美、東南亞、中東及中國大陸都有本公司的忠實用戶，從 OEM 生產 Nike、Adidas、NB、Reebok 等大廠如：寶成、豐泰以及中國大陸安踏、愛樂及奧康、紅蜻蜓...等著名鞋業大廠都是本公司的用戶。並且國內外客戶仍在不斷地持續成長中。

專業的技術加上優質的服務，偉銘縫機公司願與廣大客戶精誠合作，共創美好未來，竭誠歡迎海內外朋友光臨垂詢。

Our company's parent company—Woei Rong Sewing Machine Co., Ltd. was founded in Taipei, Taiwan and has branches at Tai Chung in Taiwan, Ningbo and Guangdong in Chinese Mainland, Hong Kong, and Vietnam. Woei Rong Sewing Machine Co., Ltd. is the manufacturer of Jumbo King brand Industrial sewing machines. Its team of Jumbo King has been engaged in research, development and manufacturing of Industrial sewing machines for more than 30 years. With rich experience in the manufacturing and strict quality management, "Jumbo King" brand Industrial sewing machines are trusted and praised by numerous customers across the world.

As a manufacturer specialized in manufacturing of industrial sewing machines, our company keeps innovating on the basis of existing research and design while importing sophisticated technologies, and owns a complete range of professional sewing equipment for shoe-making industry provided with various computerized automatic processing centers. In addition, our company owns several patented technologies in Taiwan and Chinese Mainland, and hence "Jumbo King" brand industrial sewing machines are evaluated to be "as firm as huge rock" in the terms of functions and quality.

Over the many years, our company adheres to the operation principle of "Quality First and Customers Foremost", and the spirits of "satisfying our customers", and in addition to work for best quality, has dealers across the country, which already forms a national service network and provides great guarantees for maintenance services to the customers.

Thanks to great supports from the customers, "Jumbo King" brand industrial sewing machines sell well in many countries, and there are our loyal customers in Europe, America, Southeast Asia, the Middle East and Chinese Mainland, and many famous manufacturers are our customers, including OEM manufacturers of Nike, Adidas, NB, Reebok such as Pou Chen, Feng Tai, Anta, Aile, Aokang and Red Dragonfly in China. Our customers home and abroad are still growing up.

With professional technologies plus high-quality services, Woei Rong Sewing Machine Co., Ltd. is willing to cooperate sincerely with you and jointly create beautiful future. You are sincerely welcome to visit our company or make inquiry.



您的成功是我們的使命

YOUR SUCCESS IS OUR MISSION

SU ÉXITO ES NUESTRA MISIÓN

IL VOSTRO SUCCESSO È LA NOSTRA MISSIONE

BASARINIZ MISYONUMUZDUR

ВАШИМ УСПЕХОМ БУДЕТ НАШ ПОЛЕТ

مأسـت هدف شما عوفقیـت

SEU SUCESSO É NOSSA MISSÃO